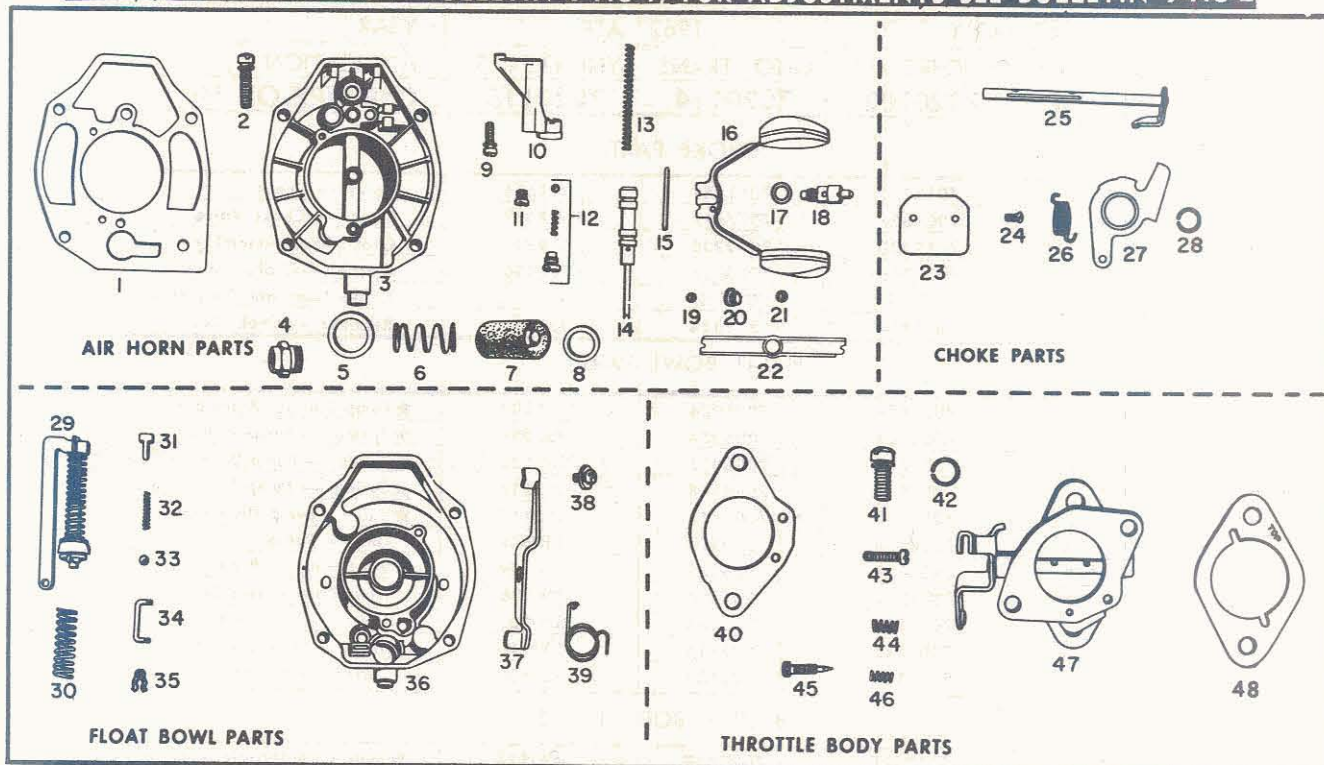


Delco Rochester
MODEL B CARBURETORS
1962 ACADIAN "L-4"
PASSENGER
153 CUBIC INCH ENGINE

BULLETIN 9C-50
DATE: OCTOBER, 1963
PAGE 1
REPLACES ALL PAGES OF
9C-650C, OCT., 1961

FOR SPECIFICATIONS SEE BULLETIN 9-AC-1, FOR ADJUSTMENTS SEE BULLETIN 9-AC-2



PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER

ILLUS. No.	1962 EARLY		1962 LATE		YEAR
	AUTO. TRANS.	SYNCHROMESH	AUTO. TRANS.	SYNCHROMESH	
	7020104	7020103	7020114	7020115	APPLICATION
	7016208	7016207	7016208	7016207	CARBURETOR No.
	7016222	7016222	7016268	7016268	REPLACEMENT CARBURETOR No.
	VSR-307	VSR-307	VSR-307	VSR-307	OVERHAUL KIT
	7016242	7016242	7016242	7016242	OK KIT
					GASKET KIT
AIR HORN PARTS					
1	7010073	7010073	7010073	7010073	★Gasket — Air Horn
2	7003823	7003823	7003823	7003823	Screw — Air Horn Attaching
3	7021781	7021449	7021781	7021449	Air Horn Assembly
4	7015233	7015233	7015233	7015233	Filter Nut
5	7010010	7010010	7010010	7010010	★Gasket — Filter Nut
6	7010007	7010007	7010007	7010007	Spring — Fuel Filter
7	7013404	7013404	7013404	7013404	Filter — Fuel Inlet
8	7013584	7013584	7013584	7013584	★Gasket — Fuel Filter
9	7000745	7000745	7000745	7000745	Screw — Well Support Attaching
10	7021772	7021468	7021772	7021468	Main Well Support Assembly
11	7002653	7002655	7002654	7002656	Main Metering Jet
12	7025554	7025554	7025554	7025554	★Power Valve Assembly
13	7004977	7004977	7004977	7004977	Spring — Power Piston
14	7010002	7010002	7010002	7010002	Power Piston Assembly
15	7002081	7002081	7002081	7002081	Pin — Float Hinge
16	See Note	See Note	7022675	7022675	Float Assembly
17	7002074	7002074	7002074	7002074	★Gasket — Needle Seat
18	7002359	7002359	7022681	7022681	★Needle and Seat Assembly
19	7001637	7001637	7001637	7001637	Plug — Lead Ball — Idle Channel — Outer
20	7002055	7002055	7002055	7002055	Plug — Idle Channel — Inner
21	7002814	7002814	7002814	7002814	Plug — Lead Ball
22	7010001	7010001	7010001	7010001	Bracket — Air Cleaner Stud

★ OVERHAUL KIT CONTENTS

Note: Replace with 7022705 Float and Needle Seat Modification Kit.

Illus. No.	1962 EARLY		1962 LATE		YEAR
	AUTO. TRANS.	SYNCHROMESH	AUTO. TRANS.	SYNCHROMESH	APPLICATION
	7020104	7020103	7020114	7020115	CARBURETOR No.
	CHOKE PARTS				
23	7011651	7011651	7011651	7011651	Valve — Choke
24	7007627	7007627	7007627	7007627	Screw — Choke Valve
25	7019230	7019230	7019230	7019230	Choke Shaft Assembly
26	7002356	7002356	7002356	7002356	Spring — Choke Valve
27	7022952	7022952	7022952	7022952	Choke Lever and Throttle Kick Cam
28	838884	838884	838884	838884	Retainer — Choke Lever

FLOAT BOWL PARTS

29	7021904	7021904	7021904	7021904	★ Pump Plunger Assembly
30	7005954	7005954	7005954	7005954	★ Spring — Pump Return
31	7003838	7003838	7003838	7003838	★ Guide — Pump Discharge Spring
32	7002118	7002118	7002118	7002118	★ Spring — Pump Discharge Ball
33	7002117	7002117	7002117	7002117	★ Ball — Pump Discharge
34	7020508	7020508	7020508	7020508	Link — Pump
35	836159	836159	836159	836159	★ Pin Spring — Pump Link
36	7004506	7004506	7004506	7004506	Float Bowl Assembly
37	7019235	7019235	7019235	7019235	Lever — Throttle Kick
38	7002715	7002715	7002715	7002715	Screw — Kick Lever Attaching
39	7002102	7002102	7002102	7002102	Spring — Throttle Kick Lever

THROTTLE BODY PARTS

40	7020527	7020527	7020527	7020527	★ Spacer — Throttle Body to Bowl
41	7021967	7021967	7021967	7021967	Screw — Throttle Body Attaching
42	120214	120214	120214	120214	Lockwasher — Throttle Body Screw
43	7001619	7001619	7001619	7001619	Screw — Fast Idle
44	7001690	7001690	7001690	7001690	Spring — Fast Idle Screw
45	7001669	7001669	7001669	7001669	★ Needle — Idle Adjusting
46	7003190	7003190	7003190	7003190	★ Spring — Idle Adjusting Needle
47	7021450	7021450	7021450	7021450	Throttle Body Assembly
48	3795179	3795179	3795179	3795179	★ Flange Gasket

IDLE SPEED-UP CONTROL PARTS
(Air Conditioned Cars)

7020986	Idle Speed-up Control Assembly
7022237	Diaphragm and Bracket Assembly
7022545	Solenoid Kit
7003234	Contact Screw

Delco Rochester

MODEL BC CARBURETORS

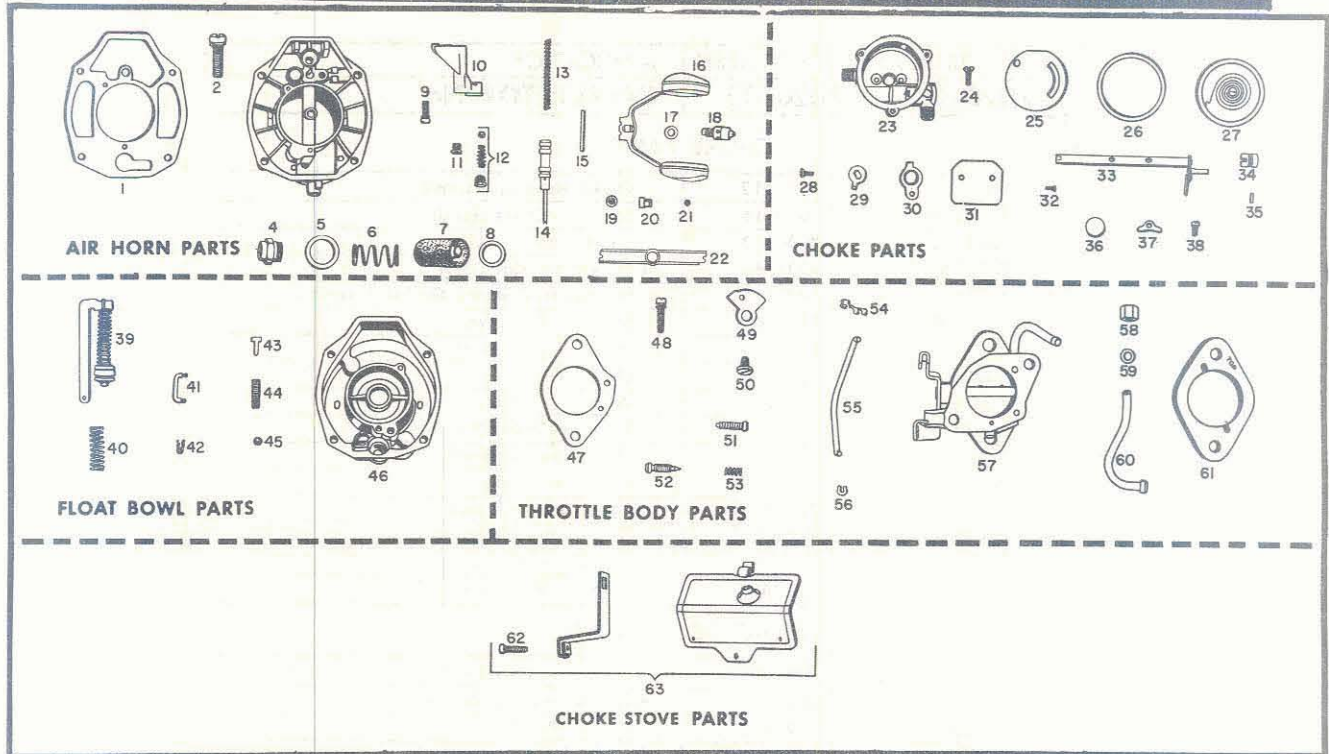
1962 ACADIAN "6"

PASSENGER

194 Cubic Inch Engine

BULLETIN 9C-51
PAGE 1
DATE: OCTOBER, 1963
PAGE 1
REPLACES ALL PAGES OF
9C-651C, OCT., 1961

FOR SPECIFICATIONS SEE BULLETIN 9-AC-1, FOR ADJUSTMENTS SEE BULLETIN 9-AC-2



PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER

AUTO. TRANS.	SYNCHROMESH	APPLICATION
7020108	7020105	CARBURETOR No.
7016206	7016205	REPLACEMENT PACKAGE No.
7016221	7016221	OVERHAUL KIT
SR-306	SR-306	OK KIT
7016241	7016241	GASKET KIT

Illus. No.	AIR HORN PARTS		
1	7010073	7010073	★Gasket — Air Horn
2	7003823	7003823	Screw — Air Horn
3	7021779	7021451	Air Horn Assembly
4	7015233	7015233	Filter Nut — Fuel Inlet
5	7010010	7010010	★Gasket — Filter Nut
6	7010007	7010007	Spring — Fuel Filter
7	7013404	7013404	Filter — Fuel Inlet
8	7013584	7013584	★Gasket — Fuel Filter
9	7000745	7000745	Screw — Main Well Support
10	7021549	7020568	Main Well Support Assembly
11	7002655	7002659	Main Metering Jet (Standard)
12	7006121	7006121	★Power Valve Assembly
13	7002366	7002366	Spring — Power Piston
14	7010002	7010002	Piston — Power
15	7002081	7002081	Pin — Float Hinge
16	7002672	7002672	Float Assembly
17	7002074	7002074	★Gasket — Needle Seat
18	7002359	7002359	★Needle and Seat Assembly
19	7001637	7001637	Plug — Lead Ball — Idle Passage — Outer
20	7002055	7002055	Plug — Idle Passage — Inner
21	7002814	7002814	Plug — Lead Ball
22	7010001	7010001	Bracket — Air Cleaner Stud

	AUTO. TRANS.	SYNCHROMESH	APPLICATION
	7020108	7020105	CARBURETOR No.
Illus. No.	CHOKE PARTS		
23	7020413	7020413	Choke Housing Assembly
24	7019516	7019516	Screw — Choke Housing
25	7006643	7006643	Baffle Plate
26	7002760	7002760	★Gasket — Stat Cover
27	7021438	7021452	Stat Cover, Coil and Gasket Assembly
28	7019709	7019709	Screw — Trip Lever
29	7005179	7005179	Lever — Choke Trip
30	7020492	7020492	Choke Lever
31	7011651	7011651	Valve — Choke
32	7007627	7007627	Screw — Choke Valve
33	7020687	7020687	Choke Shaft Assembly
34	7012610	7012610	Piston — Choke
35	7010746	7010746	Pin — Choke Piston
36	7003135	7003135	Plug — Expansion
37	7000614	7000614	Retainer — Stat Cover
38	7010424	7010424	Screw — Stat Cover

FLOAT BOWL PARTS

39	7021495	7021495	★Pump Plunger Assembly
40	7002101	7002101	★Spring — Pump Return
41	7020508	7020508	Link — Pump
42	836159	836159	★Pin Spring — Pump Link
43	7003838	7003838	★Guide — Pump Discharge Spring
44	7002118	7002118	★Spring — Pump Discharge Ball
45	7002117	7002117	★Ball — Pump Discharge
46	7021778	7021778	Float Bowl Assembly

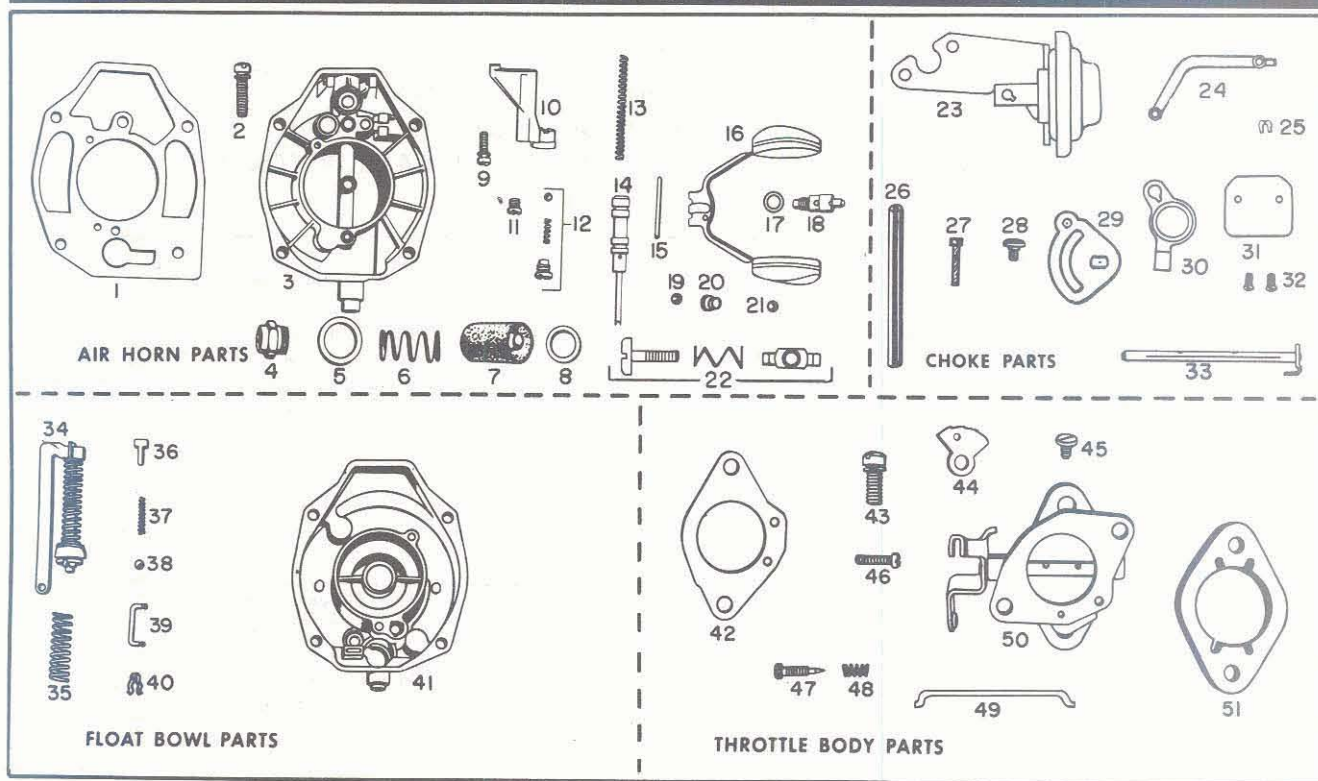
THROTTLE BODY PARTS

47	7020527	7020527	★Spacer — Throttle Body to Bowl
48	7015365	7015365	Screw — Throttle Body
49	7005178	7005178	Cam — Fast Idle
50	7003561	7003561	Screw — Cam Attaching
51	7013347	7013347	Screw — Idle Stop
52	7001669	7001669	★Needle — Idle Adjusting
53	7003190	7003190	Spring — Idle Needle
54	7005165	7005165	★Clip — Choke Rod — Upper
55	7020653	7020653	Choke Rod
56	7005109	7005109	★Clip — Choke Rod — Lower
57	7021453	7021453	Throttle Body Assembly
58	7012002	7012002	Nut — Choke Suction Tube
59	7002883	7002883	★Packing — Choke Suction Tube
60	7020421	7020421	Choke Suction Tube Assembly
61	3789903	3789903	Heat Insulator

CHOKE STOVE PARTS

62	7010422	7010422	Screw — Choke Stove Bracket
63	7003923	7003923	Manifold Stove Kit

FOR SPECIFICATIONS SEE BULLETIN 9-AC-1, FOR ADJUSTMENTS SEE BULLETIN 9-AC-2



PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER

ILLUS. No.	1963-1964		1965		YEAR
	AUTO. TRANS.	SYNCHROMESH	AUTO. TRANS.	SYNCHROMESH	APPLICATION
	7023108	7023105	7025108	7025105	CARBURETOR No.
	21-328	21-329	21-328A	21-329A	REPLACEMENT CARBURETOR No.
	7016458	7016458	7016458	7016458	OVERHAUL KIT
	VSR-309A	VSR-309A	VSR-309A	VSR-309A	OK KIT
	40-281	40-281	40-281	40-281	GASKET SET
	AIR HORN PARTS				
1	7026514	7026514	7026514	7026514	Gasket—Air Horn
2	7003823	7003823	7003823	7003823	Screw—Air Horn Attaching
3	7029754	7029753	7029754	7029753	Air Horn Assembly
4	7013525	7013525	7013525	7013525	Filter Nut
5	7010010	7010010	7010010	7010010	Gasket—Filter Nut
6	7010007	7010007	7010007	7010007	Spring—Fuel Filter
7	7013404	7013404	7013404	7013404	Filter—Fuel Inlet
8	7013584	7013584	7013584	7013584	Gasket—Fuel Filter
9	7000745	7000745	7000745	7000745	Screw—Well Support Attaching
10	7025547	7025546	7025547	7025546	Main Well Support Assembly
11	7002659	7002660	7002659	7002660	Main Metering Jet
12	7026961	7026961	7026961	7026961	Power Valve Assembly
13	7002366	7002366	7002366	7002366	Spring—Power Piston
14	7010002	7010002	7010002	7010002	Power Piston Assembly
15	7002081	7002081	7002081	7002081	Pin—Float Hinge
16	7002672	7002672	7002672	7002672	Float Assembly
17	7025735	7025735	7025735	7025735	Gasket—Needle Seat
18	30-1	30-1	30-1	30-1	Needle and Seat Assembly
19	7001637	7001637	7001637	7001637	Plug—Lead Ball—Idle Channel—Outer
20	7002055	7002055	7002055	7002055	Plug—Idle Channel—Inner
21	7002814	7002814	7002814	7002814	Plug—Lead Ball
22	7025599	7025599	7025599	7025599	Idle Vent Valve Kit

Illus. No.	1964		1965		YEAR
	AUTO. TRANS.	SYNCHROMESH	AUTO. TRANS.	SYNCHROMESH	APPLICATION
	7023108	7023105	7025108	7025105	CARBURETOR No.
CHOKE PARTS					
23	7025091	7025091	7025091	7025091	Vacuum Break Control Assembly
24	7022554	7022554	7022554	7022554	Rod—Vacuum Control
25	7005109	7005109	7005109	7005109	Clip—Control Rod
26	7026339	7026339	7026339	7026339	Hose—Vacuum
27	7012781	7012781	7012781	7012781	Screw—Vacuum Control Attaching
28	7019709	7019709	7019709	7019709	Screw—Stat Rod Lever
29	7022550	7022550	7022550	7022550	Lever—Stat Rod
30	7009262	7009262	7009262	7009262	Choke Lever
31	7025387	7025387	7011651	7011651	Choke Valve
32	7007627	7007627	7007627	7007627	Screw—Choke Valve
33	7022548	7022548	7022548	7022548	Choke Shaft Assembly
FLOAT BOWL PARTS					
34	7022528	7022528	7022528	7022528	Pump Plunger Assembly
35	7005954	7005954	7005954	7005954	Spring—Pump Return
36	7003838	7003838	7003838	7003838	Guide—Pump Discharge Spring
37	7002118	7002118	7002118	7002118	Spring—Pump Discharge Ball
38	7002117	7002117	7002117	7002117	Ball—Pump Discharge
39	7029787	7029787	7029787	7029787	Link—Pump
40	836159	836159	836159	836159	Pin Spring—Pump Link
41	7021778	7021778	7021778	7021778	Float Bowl Assembly
THROTTLE BODY PARTS					
42	7025560	7025560	7025560	7025560	Gasket—Throttle Body to Bowl
43	7015365	7015365	7015365	7015365	Screw—Throttle Body Attaching
44	7025345	7025346	7026594	7025345	Cam—Fast Idle
45	7003561	7003561	7003561	7003561	Screw—Cam Attaching
46	7013347	7013347	7013347	7013347	Screw—Idle Stop
47	7001669	7001669	7001669	7001669	Needle—Idle Adjusting
48	7001666	7001666	7001666	7001666	Spring—Idle Adjusting Needle
49	7025347	7025347	7025347	7025347	Choke Rod
50	7024996	7025608	7024996	7025608	Throttle Body Assembly
51	3828267	3828267	3828267	3828267	Flange Gasket

IDLE SPEED-UP CONTROL PARTS
(Air Conditioned Cars)

7020986	Idle Speed-up Control Assembly
7022237	Diaphragm and Bracket Assembly
7022545	Solenoid Kit
7003234	Contact Screw

Delco Rochester

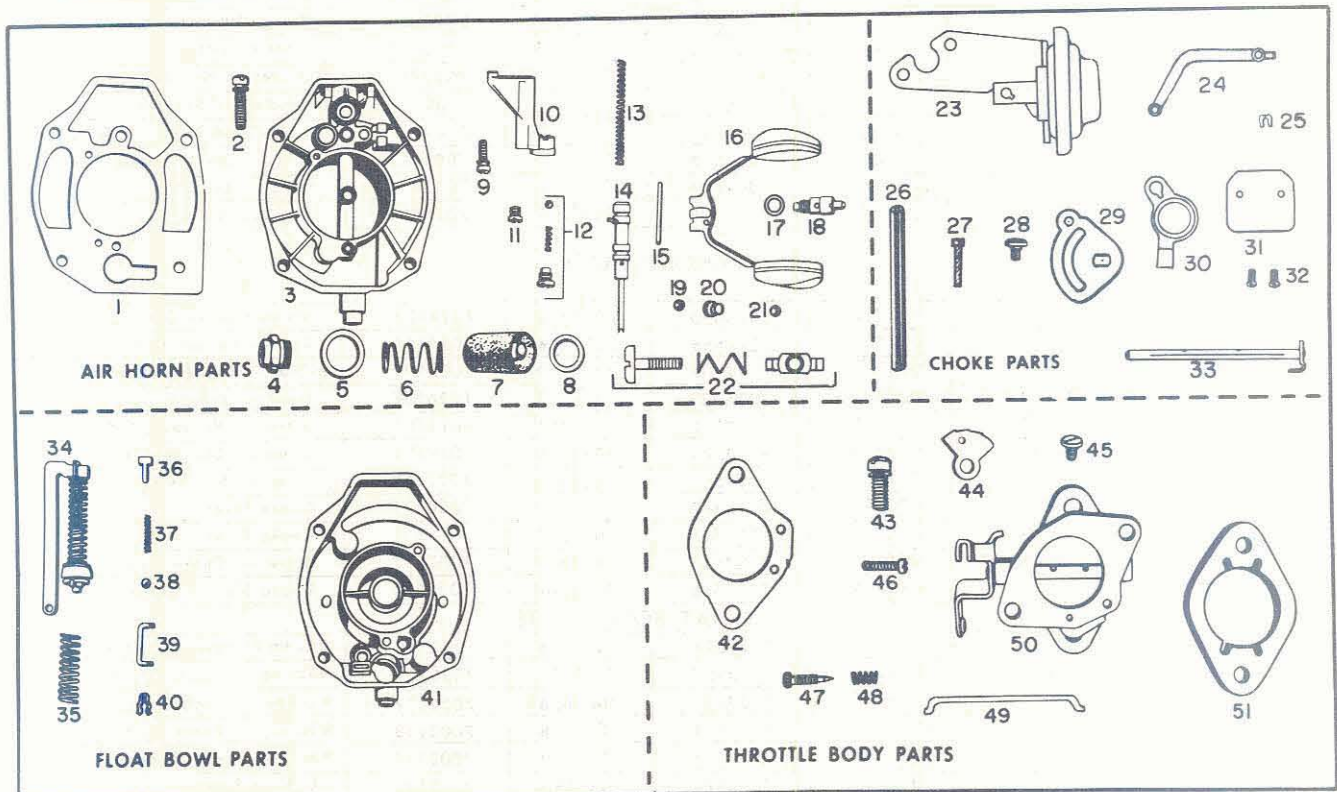
MODEL BV CARBURETORS

1964 ACADIAN "6"

230 CUBIC INCH ENGINE

BULLETIN 9C-53
DATE: OCTOBER, 1963
PAGE 1

FOR SPECIFICATIONS SEE BULLETIN 9-AC-1, FOR ADJUSTMENTS SEE BULLETIN 9-AC-2.



PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER

1963-64	1963-64	1963-64	1963-64	1964	1964	YEAR
STANDARD POWERGLIDE	STANDARD SYNCHROMESH	OPTIONAL POWERGLIDE	OPTIONAL SYNCHROMESH	CHEVELLE POWERGLIDE	CHEVELLE SYNCHROMESH	APPLICATION
7023000	7023003	7023004	7023005	7024000	7024001	CARBURETOR No.
21-324	21-325	21-326	21-327	21-324	21-325	REPLACEMENT PACKAGE No.
7016458	7016458	7016458	7016458	7016458	7016458	OVERHAUL KIT
VSR-309A	VSR-309A	VSR-309A	VSR-309A	VSR-309A	VSR-309A	OK KIT
40-281	40-281	40-281	40-281	40-281	40-281	GASKET SET

Illus.
No.

AIR HORN PARTS

1	2	3	4	5	6	7	8	9	10	11	12	
7010073	7003823	7024992	7013525	7010010	7010007	7013404	7013584	7000745	7025542	7002959	7025463	
7010073	7003823	7024993	7013525	7010010	7010007	7013404	7013584	7000745	7025543	7002660	7025463	
7010073	7003823	7024994	7013525	7010010	7010007	7013404	7013584	7000745	7025544	7002643	7025463	
7010073	7003823	7024995	7013525	7010010	7010007	7013404	7013584	7000745	7025545	7002644	7025463	
7010073	7003823	(See Note)	7013525	7010010	7010007	7013404	7013584	7000745	7027895	7008670	7026961	
7010073	7003823	(See Note)	7013525	7010010	7010007	7013404	7013584	7000745	7028618	7008672	7026961	
★Gasket — Air Horn	Screw — Air Horn	Air Horn Assembly	Filter Nut — Fuel Inlet	★Gasket — Filter Nut	Spring Fuel Inlet	Filter — Fuel Inlet	★Gasket — Fuel Filter	Screw — Main Well Support	Main Well Support Assembly	Jet — Standard	★Power Valve Assembly	

★ OVERHAUL KIT CONTENTS

NOTE: REPLACE WITH COMPLETE SERVICE REPLACEMENT PACKAGE

	1963-64				1964		YEAR
	STANDARD POWERGLIDE	STANDARD SYNCHROMESH	OPTIONAL POWERGLIDE	OPTIONAL SYNCHROMESH	CHEVELLE POWERGLIDE	CHEVELLE SYNCHROMESH	APPLICATION
	7023000	7023003	7023004	7023005	7024000	7024001	CARBURETOR No.

Illus.
No.

AIR HORN PARTS (cont'd)

13	7002896	7002896	7002366	7002366	7002896	7002896	Spring — Power Piston
14	7010002	7010002	7010002	7010002	7010002	7010002	Power Piston Assembly
15	7002081	7002081	7002081	7002081	7002081	7002081	Pin — Float Hinge
16	7002672	7002672	7002672	7002672	7002672	7002672	Float Assembly
17	7025735	7025735	7025735	7025735	7025735	7025735	★Gasket — Needle Seat
18	30-1	30-1	30-1	30-1	30-1	30-1	★Needle and Seat Assembly
19	7001637	7001637	7001637	7001637	7001637	7001637	Plug - Lead Ball - Idle Passage - Outer
20	7002055	7002055	7002055	7002055	7002055	7002055	Plug — Idle Passage — Inner
21	7002814	7002814	7002814	7002814	7002814	7002814	Plug — Lead Ball
22	7025599	7025599	7025599	7025599	7025599	7025599	Idle Vent Valve Kit

CHOKE PARTS

23	7023090	7023090	7023090	7023090	7028622	7028622	Vacuum Break Control Assembly
24	7022554	7022554	7022554	7022554	7022554	7022554	Rod — Vacuum Control
25	7005109	7005109	7005109	7005109	7005109	7005109	★Clip — Control Rod
26	7026339	7026339	7026339	7026339	7026339	7026339	Hose — Vacuum
27	7012781	7012781	7012781	7012781	7012781	7012781	Screw — Vacuum Control Attaching
28	7019709	7019709	7019709	7019709	7019709	7019709	Screw — Stat Rod Lever
29	7022550	7022550	7022550	7022550	7022550	7022550	Lever — Stat Rod
30	7020492	7020492	7020492	7020492	7020492	7020492	Choke Lever
31	7011651	7011651	7011651	7011651	7011651	7011651	Choke Valve
32	7007627	7007627	7007627	7007627	7007627	7007627	Screw — Choke Valve
33	7022548	7022548	7022548	7022548	7022548	7022548	Choke Shaft Assembly

FLOAT BOWL PARTS

34	7022528	7022528	7022528	7022528	7022528	7022528	★Pump Plunger Assembly
35	7005954	7005954	7005954	7005954	7005954	7005954	★Spring — Pump Return
36	7003838	7003838	7003838	7003838	7003838	7003838	★Guide — Pump Discharge
37	7002118	7002118	7002118	7002118	7002118	7002118	★Spring — Pump Discharge
38	7002117	7002117	7002117	7002117	7002117	7002117	★Ball — Pump Discharge
39	7013595	7013595	7013595	7013595	7013595	7013595	Link — Pump
40	836159	836159	836159	836159	836159	836159	★Pin Spring — Pump Link
41	7021778	7021778	7015287	7015287	(See Note)	(See Note)	Float Bowl Assembly

THROTTLE BODY PARTS

42	7025560	7025560	7025560	7025560	7025531	7025531	★Gasket — Throttle Body
43	7015365	7015365	7015365	7015365	7015365	7015365	Screw — Throttle Body
44	7025345	7025346	7025345	7025346	7027850	7025346	Cam — Fast Idle
45	7003561	7003561	7003561	7003561	7003561	7003561	Screw — Cam Attaching
46	7013347	7013347	7013347	7013347	7013347	7013347	Screw — Idle Stop
47	7001669	7001669	7001669	7001669	7001669	7001669	★Needle — Idle Adjusting
48	7003190	7003190	7003190	7003190	7001666	7001666	Spring — Idle Needle
49	7025347	7025347	7025347	7025347	7025347	7025347	Choke Rod
50	7024996	7025608	7024996	7025608	See Note	See Note	Throttle Body Assembly
51	3828267	3828267	3828267	3828267	3828267	3828267	★Gasket — Flange

IDLE SPEED-UP CONTROL PARTS
(Air Conditioned Cars)

7020986	Idle Speed-up Control Assembly
7022237	Diaphragm and Bracket Assembly
7022545	Solenoid Kit
7003234	Contact Screw

★ OVERHAUL KIT CONTENTS

NOTE: REPLACE WITH COMPLETE SERVICE REPLACEMENT PACKAGE

Delco Rochester

MODEL 2GV CARBURETORS

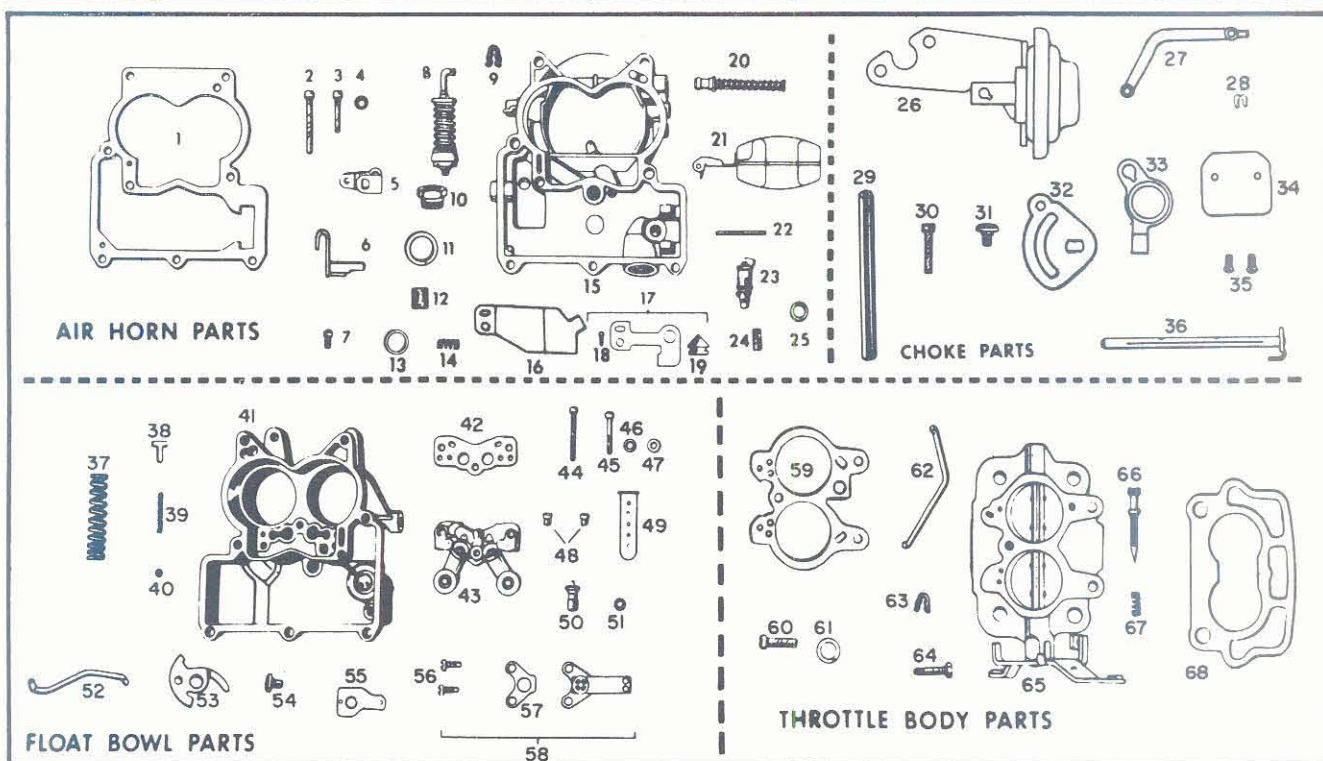
1964 ACADIAN V-8

283 CUBIC INCH ENGINE — PASSENGER

BULLETIN 9C-54
 DATE: FEBRUARY, 1964
 PAGE 1
 REPLACES:
 9C-54, OCTOBER, 1963

FOR SPECIFICATIONS SEE BULLETIN 9 AC-1

FOR ADJUSTMENTS SEE BULLETIN 9 AC-3



PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER

	SYNCHRO.	AUTO. TRANS. STANDARD (1st Type)	AUTO. TRANS. AIR COND. (1st Type)	AUTO. TRANS. STANDARD (2nd Type)	AUTO. TRANS. AIR COND. (2nd Type)	APPLICATION
	7024101	7024106	7024108	7024110	7024112	CARBURETOR No.
	22-335	22-336	22-336	22-337	22-337	REPLACEMENT PACKAGE No.
	7016441	7016437	7016437	7026433	7026433	OVERHAUL KIT
	VTR-304	VTR-304	VTR-304	VTR-304	VTR-304	OK KIT
	40-240	40-240	40-240	40-240	40-240	GASKET SET
Illus. No.	AIR HORN PARTS					
1	7008600	7008600	7008600	7008600	7008600	★Gasket — Air Horn
2	7010432	7010432	7010432	7010432	7010432	Screw — Air Horn (Long)
3	7006119	7006119	7006119	7006119	7006119	Screw — Air Horn (Short)
4	120217	120217	120217	120217	120217	Lockwasher — Air Horn Screws
5	7000266	7000266	7000266	7000266	7000266	Lever — Pump Inside
6	7006975	7006975	7006975	7006975	7006975	Pump Shaft and Lever Assembly
7	7010424	7010424	7010424	7010424	7010424	Screw — Pump Lever
8	7019162	7029700	7029700	7019164	7019164	★Pump Assembly
9	1875293	1875293	1875293	1875293	1875293	★Clip — Pump Plunger
10	7013525	7013525	7013525	7013525	7013525	Nut — Fuel Filter
11	7010010	7010010	7010010	7010010	7010010	★Gasket — Filter Nut
12	7013404	7013404	7013404	7013404	7013404	Filter — Fuel Inlet
13	7013584	7013584	7013584	7013584	7013584	★Gasket — Fuel Filter
14	7010007	7010007	7010007	7010007	7010007	Pring — Fuel Filter
15	7027742	7027742	7027742	7027742	7027742	Air Horn Assembly
16	7012835	7012835	7012835	7012835	7012835	Shield — Idle Vent Valve
17	7012252	7012252	7012252	7012252	7012252	Idle Vent Valve Kit
18	7012548	7012548	7012548	7012548	7012548	Screw — Vent Valve and Shield
19	7007129	7007129	7007129	7007129	7007129	Idle Vent Valve
20	7006323	7009718	7009718	7009718	7009718	Power Piston Assembly
21	7012974	7012974	7012974	7012974	7012974	Float Assembly

	SYNCHRO.	AUTO. TRANS. STANDARD (1st type)	AUTO. TRANS. AIR COND. (1st type)	AUTO. TRANS. STANDARD (2nd Type)	AUTO. TRANS. AIR COND. (2nd Type)	APPLICATION
	7024101	7024106	7024108	7024110	7024112	CARBURETOR No.

Illus. No. AIR HORN PARTS (Continued)

22	7002081	7002081	7002081	7002081	7002081	Pin — Float Hinge
23	30-9	30-9	30-9	30-9	30-9	★Needle and Seat Assembly
24	7006079	7006079	7006079	7006079	7006079	Strainer — Needle Seat
25	7019535	7019535	7019535	7019535	7019535	★Gasket — Needle Seat

CHOKE PARTS

26	7024094	7024094	7024094	7024094	7024094	Vacuum Break Control Assembly
27	7026685	7026685	7026685	7026685	7026685	Rod — Vacuum Control
28	7005109	7005109	7005109	7005109	7005109	★Clip — Control Rod
29	7026339	7026339	7026339	7026339	7026339	Hose — Vacuum
30	7011270	7011270	7011270	7011270	7011270	Screw — Vacuum Control Attaching
31	7019709	7019709	7019709	7019709	7019709	Screw — Stat Rod Lever
32	7026469	7026469	7026469	7026469	7026469	Lever — Stat Rod
33	7026566	7026566	7026566	7026566	7026566	Choke Lever
34	7025955	7025955	7025955	7025955	7025955	Choke Valve
35	7007627	7007627	7007627	7007627	7007627	Screw — Choke Valve
36	7027891	7027891	7027891	7027891	7027891	Choke Shaft Assembly

FLOAT BOWL PARTS

37	7004597	7029700	7029700	7004597	7004597	★Spring — Pump Return
38	7000286	7000286	7000286	7000286	7000286	★Guide — Pump Discharge
39	7002118	7002118	7002118	7002118	7002118	★Spring — Pump Discharge
40	7002117	7002117	7002117	7002117	7002117	★Ball — Pump Discharge
41	7025371	7027843	7027844	7027843	7027844	Float Bowl Assembly
42	7000292	7000292	7000292	7000292	7000292	★Gasket — Venturi Cluster
43	7026896	7026896	7026896	7026896	7026896	Venturi Cluster Assembly
44	7000293	7000293	7000293	7000293	7000293	Screw — Venturi Cluster — Outer
45	7000294	7000294	7000294	7000294	7000294	Screw — Cluster — Center
46	121841	121841	121841	121841	121841	Lockwasher — Outer Screws
47	7000295	7000295	7000295	7000295	7000295	★Gasket — Center Screw
48	7002656	7002655	7002655	7002655	7002655	Jet — Standard
49	7021528	7021528	7021528	7021528	7021528	Insert — Main Well
50	7006331	7006331	7006331	7006331	7006331	★Power Valve Assembly
51	7001613	7001613	7001613	7001613	7001613	★Gasket — Power Valve
52	7026559	7026559	7026559	7026559	7026559	Choke Rod
53	7028608	7928608	7028608	7028608	7028608	Cam — Fast Idle
54	7003561	7002561	7003561	7003561	7003561	Screw — Cam Attaching
55	—	—	7013937	—	7013937	Cover Assembly — Idle Compensator
56	—	—	7015127	—	7015127	Screw — Idle Compensator
57	—	—	7013341	—	7013341	★Gasket — Idle Compensator
58	—	—	7028925	—	7028925	Idle Compensator Kit

THROTTLE BODY PARTS

59	7013881	7013881	7013881	7013881	7013881	★Gasket — Throttle Body
60	7015105	7015105	7015105	7015105	7015105	Screw — Throttle Body
61	121744	121744	121744	121744	121744	Lockwasher — Throttle Body Screws
62	7005816	7005816	7005816	7005816	7005816	Pump Rod
63	1875293	1875293	1875293	1875293	1875293	★Clip — Pump Rod
64	7013347	7013347	7013347	7013347	7013347	Idle Stop Screw
65	7027744	7027743	7027745	7027743	7027745	Throttle Body Assembly
66	7013470	7013470	7013470	7013470	7013470	★Idle Adjusting Needle
67	7011479	7011479	7011479	7011479	7011479	Spring — Idle Needle
68	3704952	3704952	3704952	3704952	3704952	★Gasket — Flange

Delco Rochester

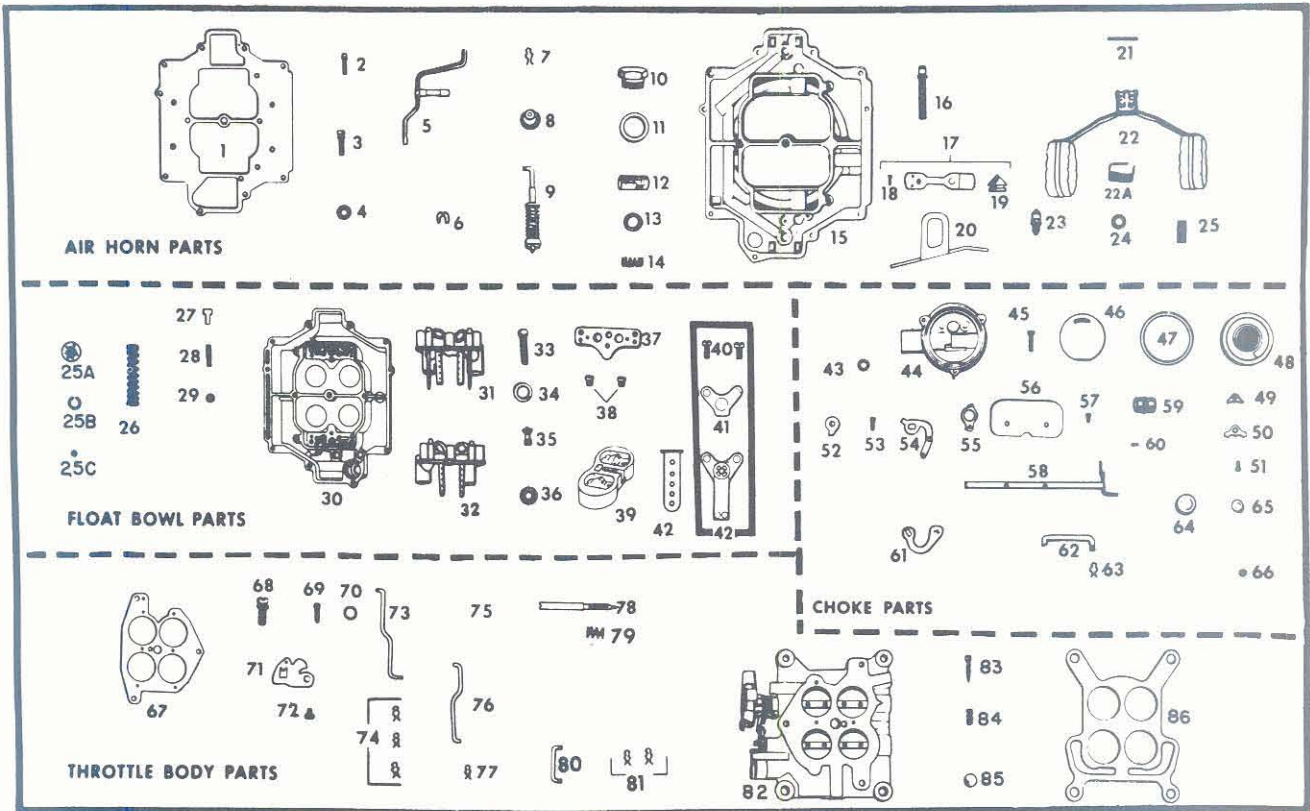
MODEL 4GC CARBURETORS

1964 ACADIAN BEAUMONT V-8

283 CUBIC INCH ENGINE

BULLETIN 9C-55
DATE: FEBRUARY, 1964
PAGE 1
REPLACES:
9C-55, OCTOBER, 1963

FOR SPECIFICATIONS SEE BULLETIN 9 AC-1 FOR ADJUSTMENTS SEE BULLETIN 9 AC-4



PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER

	(1st type) AIR COND.	(1st type) SYNCHRO.	(1st type) AUTO. TRANS.	(2nd type) AIR COND.	(2nd type) SYNCHRO.	(2nd type) AUTO. TRANS.	APPLICATION
	7024122	7024125	7024126	7024220	7024225	7024226	Carburetor No.
	24-313	24-312	24-313	24-313	24-312	24-313	Replacement Package No.
	7016418	7016418	7016418	7016418	7016418	7016418	OVERHAUL KIT
	VFR-307A	VFR-307A	VFR-307A	VFR-307A	VFR-307A	VFR-307A	OK KIT
	40-291	40-291	40-291	40-291	40-291	40-291	GASKET SET
Illus. No.	AIR HORN PARTS						
1	7015173	7015173	7015173	7015173	7015173	7015173	★Gasket — Air Horn
2	7000249	7000249	7000249	7000249	7000249	7000249	Screw — Air Horn — Short
3	7014699	7014699	7014699	7014699	7014699	7014699	Screw — Air Horn — Long
4	120217	120217	120217	120217	120217	120217	Lockwasher — Long Screw
5	7022205	7022205	7022205	7022205	7022205	7022205	Pump Shaft and Lever Assembly
6	7007616	7007616	7007616	7007616	7007616	7007616	★Clip — Pump Shaft
7	1875293	1875293	1875293	1875293	1875293	1875293	★Clip — Pump Plunger
8	7006372	7006372	7006372	7006372	7006372	7006372	★Boot — Pump Plunger
9	7026826	7026826	7026826	7026826	7026826	7026826	★Pump Assembly
10	7013525	7013525	7013525	7013525	7013525	7013525	Filter Nut — Fuel Inlet
11	7010010	7010010	7010010	7010010	7010010	7010010	★Gasket — Filter Nut
12	7013404	7013404	7013404	7013404	7013404	7013404	Filter — Fuel Inlet
13	7013584	7013584	7013584	7013584	7013584	7013584	★Gasket — Filter
14	7010007	7010007	7010007	7010007	7010007	7010007	Spring — Filter
15	7021486	7021486	7021486	7021486	7021486	7021486	Air Horn Assembly
16	7009718	7009718	7009718	7009718	7009718	7009718	Power Piston Assembly
17	7012188	7012188	7012188	7012188	7012188	7012188	Idle Vent Valve Kit
18	7012548	7012548	7012548	7012548	7012548	7012548	Screw — Vent Valve and Shield
19	7007129	7007129	7007129	7007129	7007129	7007129	Valve — Idle Vent
20	7012520	7012520	7012520	7012520	7012520	7012520	Shield — Idle Vent
21	7001595	7001595	7001595	7001595	7001595	7001595	Pin — Float Hinge
22	7017488	7017488	7017488	7017488	7017488	7017488	Float Assembly
22A	7017486	7017486	7017486	7017486	7017486	7017486	Torsion Spring
23	30-7	30-7	30-7	30-7	30-7	30-7	★Needle and Seat Assembly
24	7019535	7019535	7019535	7019535	7019535	7019535	Gasket — Needle Seat
25	7006079	7006079	7006079	7006079	7006079	7006079	Strainer — Needle Seat

	(1st type) AIR COND.	(1st type) SYNCHRO.	(1st type) AUTO. TRANS.	(2nd type) AIR COND.	(2nd type) SYNCHRO.	(2nd type) AUTO. TRANS.	APPLICATION
	7024122	7024125	7024126	7024220	7024225	7024226	Carburetor No.
Illus. No.	FLOAT BOWL PARTS						
25A	—	—	—	7001604	7001604	7001604	★Strainer — Pump Inlet
25B	—	—	—	7001605	7001605	7001605	★Retainer — Inlet Strainer
25C	—	—	—	7002120	7002120	7002120	★Ball — Pump Inlet Check
26	7004597	7004597	7004597	7004597	7004597	7004597	★Spring — Pump Return
27	7003838	7003838	7003838	7003838	7003838	7003838	★Guide — Pump Discharge
28	7006059	7006059	7006059	7006059	7006059	7006059	★Spring — Pump Discharge
29	7002117	7002117	7002117	7002117	7002117	7002117	★Ball — Pump Discharge
30	7021487	7021487	7021487	7028894	7028894	7028894	Float Bowl Assembly
31	7027817	7028517	7028765	7028828	7028831	7028828	Venturi Cluster — Primary
32	7013662	7013662	7013662	7013662	7013662	7013662	Venturi Cluster — Secondary
33	7010421	7010421	7010421	7010421	7010421	7010421	Screw — Venturi Cluster
34	121841	121841	121841	121841	121841	121841	Lockwasher — Cluster Screw
35	7011989	7011989	7011989	7011989	7011989	7011989	★Power Valve Assembly
36	7012488	7012488	7012488	7012488	7012488	7012488	★Gasket — Power Valve
37	7007803	7007803	7007803	7007803	7007803	7007803	★Gasket — Venturi Cluster
38	7002657	7002657	7002657	7002657	7002657	7002657	Jet — Primary
38	7008667	7008667	7008667	7008667	7008667	7008667	Jet — Secondary
39	7020513	7020513	7020513	7020513	7020513	7020513	Auxiliary Throttle Valve Assembly
40	7015127	—	—	7015127	—	—	Screw — Idle Compensator
41	7013341	—	—	7013341	—	—	★Gasket — Idle Compensator
42	7028925	—	—	7028925	—	—	Idle Compensator Kit
42A	7021528	7021528	7021528	7021528	7021528	7021528	Insert — Main Well — Primary

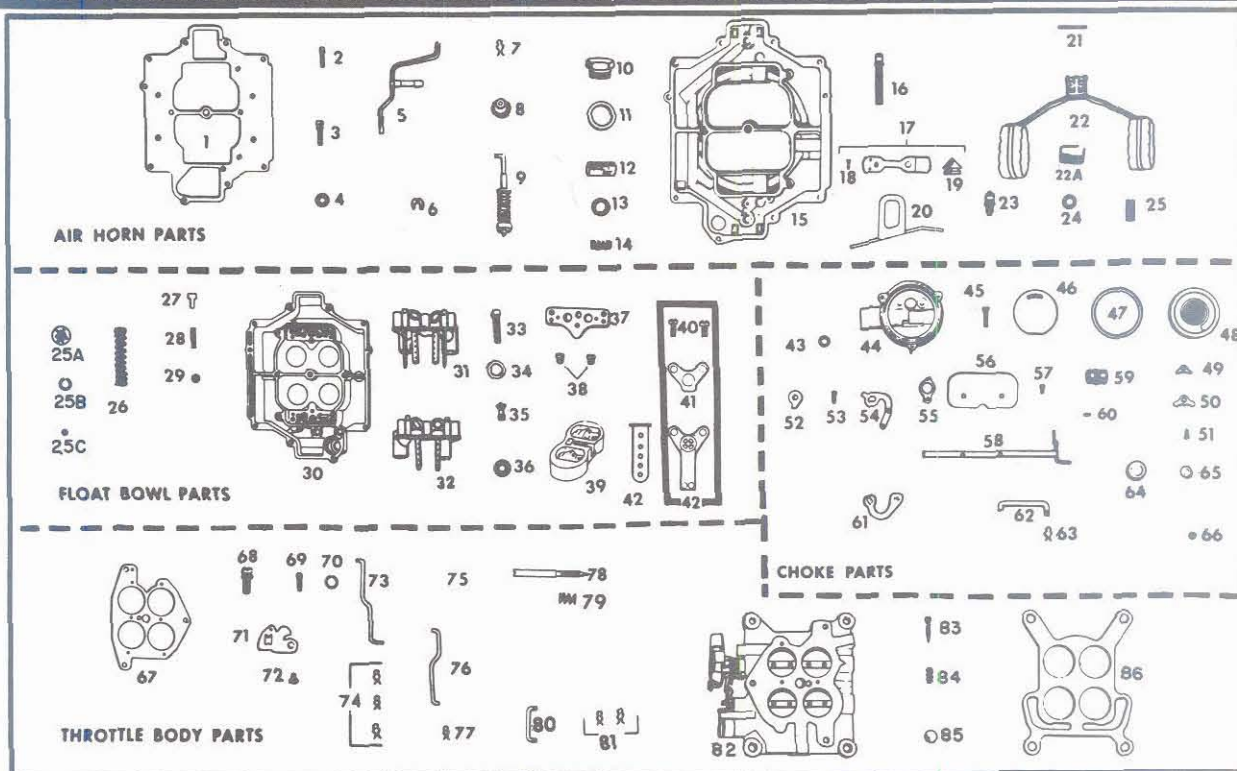
CHOKE PARTS

43	7016472	7016472	7016472	7016472	7016472	7016472	★Gasket — Choke Housing
44	7021208	7028518	7021208	7021208	7028518	7021208	Choke Housing Assembly
45	7019516	7019516	7019516	7019516	7019516	7019516	Screw — Choke Housing
46	7006643	7006643	7006643	7006643	7006643	7006643	Baffle Plate
47	7002760	7002760	7002760	7002760	7002760	7002760	★Gasket — Stat Cover
48	7013588	7013588	7013588	7013588	7013588	7013588	Stat Cover, Coil and Gasket Assembly
49	7000614	7000614	7000614	7000614	7000614	7000614	Retainer — Stat Cover — Plain
50	7006846	7006846	7006846	7006846	7006846	7006846	Retainer — Stat Cover — Toothed
51	7010424	7010424	7010424	7010424	7010424	7010424	Screw — Stat Cover
52	7000196	7000196	7000196	7000196	7000196	7000196	Trip Lever
53	7019709	7019709	7019709	7019709	7019709	7019709	Screw — Trip and Choke Piston Lever
54	7012748	7009852	7012748	7012748	7009852	7012748	Choke Piston Lever and Link Assembly
55	7027897	7027897	7027897	7027897	7027897	7027897	Choke Lever and Collar Assembly
56	7008744	7008744	7008744	7008744	7008744	7008744	Choke Valve
57	7007627	7007627	7007627	7007627	7007627	7007627	Screw — Choke Valve
58	7013175	7013175	7013175	7013175	7013175	7013175	Choke Shaft Assembly
59	7015887	7015887	7015887	7015887	7015887	7015887	Piston — Choke
60	7004748	7004748	7004748	7004748	7004748	7004748	Pin — Choke Piston
61	7007503	7007503	7007503	7007503	7007503	7007503	Intermediate Choke Shaft Assembly
62	7013533	7013533	7013533	7013533	7013533	7013533	Rod — Intermediate Choke Shaft
63	836159	836159	836159	836159	836159	836159	★Clip — Intermediate Choke Rod
64	7007893	7007893	7007893	7007893	7007893	7007893	Plug — Expansion — Small
65	7006475	7006475	7006475	7006475	7006475	7006475	Plug — Lead Ball
66	7002814	7002814	7002814	7002814	7002814	7002814	Plug — Expansion — Small

THROTTLE BODY PARTS

67	7024525	7024525	7024525	7024525	7024525	7024525	★Gasket — Throttle Body
68	7004324	7004324	7004324	7004324	7004324	7004324	Screw — Throttle Body — (Large)
69	7015105	7015105	7015105	7015105	7015105	7015105	Screw — Throttle Body — (Small)
70	121744	121744	121744	121744	121744	121744	Lockwasher — Small Screws
71	7028500	7028500	7028500	7028500	7028500	7028500	Cam — Fast Idle
72	7003561	7003561	7003561	7003561	7003561	7003561	Screw — Cam Attaching
73	7009776	7009776	7009776	7009776	7009776	7009776	Choke Rod
74	1875293	1875293	1875293	1875293	1875293	1875293	★Clip — Choke Rod
75	1875293	1875293	1875293	1875293	1875293	1875293	★Clip — Pump Rod — Upper
76	7021997	7021997	7021997	7021997	7021997	7021997	Pump Rod
77	1875293	1875293	1875293	1875293	1875293	1875293	★Clip — Pump Rod — Lower
78	7013348	7013348	7013348	7013348	7013348	7013348	Screw — Fast Idle
79	7003176	7003176	7003176	7003176	7003176	7003176	Spring — Fast Idle Screw
80	7000241	7000241	7000241	7000241	7000241	7000241	Link — Secondary Lever
81	1875293	1875293	1875293	1875293	1875293	1875293	★Clip — Secondary Lever Link
82	7028521	7028521	7028521	7028895	7028895	7028895	Throttle Body Assembly
83	7013470	7013470	7013470	7013470	7013470	7013470	★Needle — Idle Adjusting
84	7011479	7011479	7001479	7011479	7011479	7011479	Spring — Idle Needle
85	7006475	7006475	7006475	7006475	7006475	7006475	Plug — Expansion
86	3743282	3743282	3743282	3743282	3743282	3743282	★Gasket — Flange

FOR SPECIFICATIONS SEE BULLETIN 9 AC-1, FOR ADJUSTMENTS SEE BULLETIN 9 AC-4

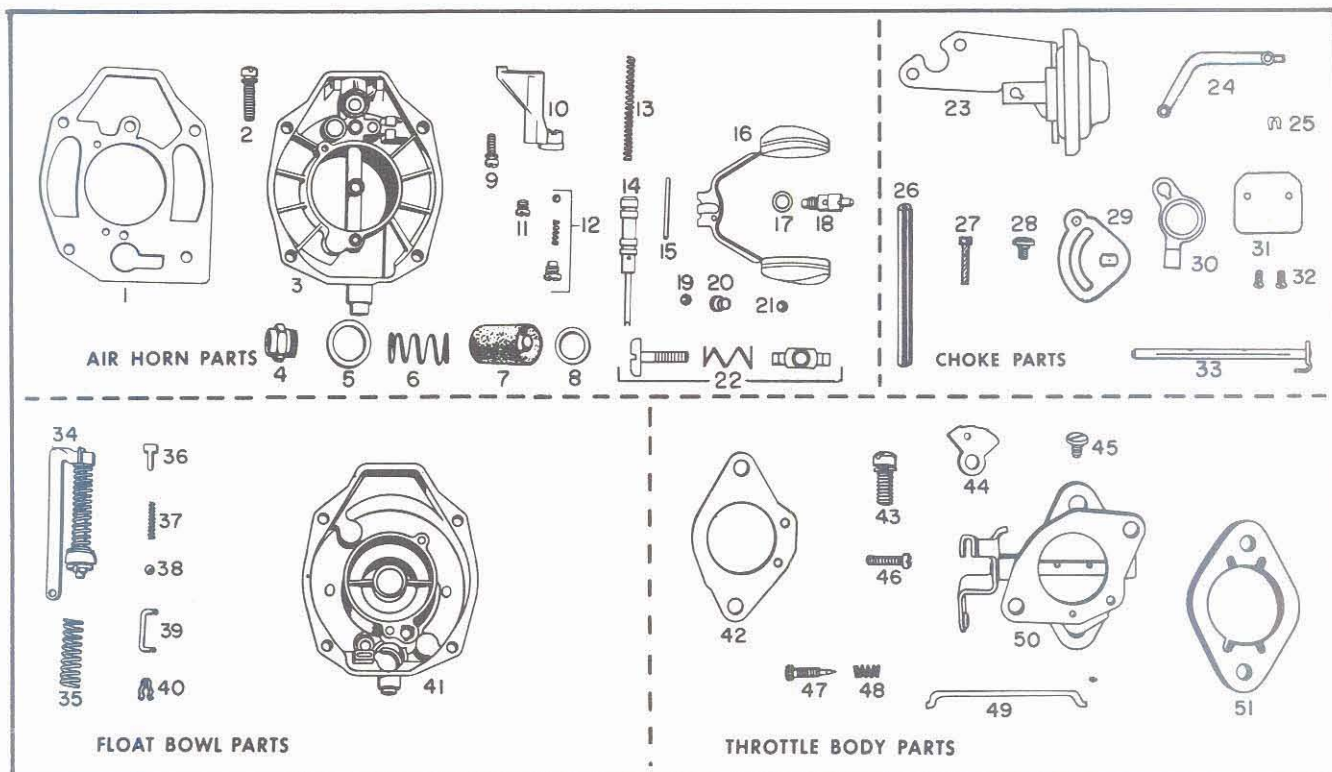


PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER

	SYNCHROMESH	AUTO. TRANS. STANDARD	AUTO. TRANS. AIR-COND.	APPLICATION
	7025127	7025126	7025128	CARBURETOR No.
	24-319	24-318	24-318	REPLACEMENT PACKAGE No.
	7016418	7016418	7016418	OVERHAUL KIT
	VFR-307A	VFR-307A	VFR-307A	OK KIT
	40-291	40-291	40-291	GASKET SET
Illus. No.	AIR HORN PARTS			
1	7015173	7015173	7015173	Gasket—Air Horn
2	7000249	7000249	7000249	Screw—Air Horn—Short
3	7014699	7014699	7014699	Screw—Air Horn—Long
4	120217	120217	120217	Lockwasher—Long Screw
5	7022205	7022205	7022205	Pump Shaft and Lever Assembly
6	7007616	7007616	7007616	Clip—Pump Shaft
7	1875293	1875293	1875293	Clip—Pump Plunger
8	7006372	7006372	7006372	Boot—Pump Plunger
9	7026826	7026826	7026826	Pump Assembly
10	7013525	7013525	7013525	Filter Nut—Fuel Inlet
11	7010010	7010010	7010010	Gasket—Filter Nut
12	7013404	7013404	7013404	Filter—Fuel Inlet
13	7013584	7013584	7013584	Gasket—Filter
14	7010007	7010007	7010007	Spring—Filter
15	7021486	7021486	7021486	Air Horn Assembly
16	7009718	7009718	7009718	Power Piston Assembly
17	7012188	7012188	7012188	Idle Vent Valve Kit
18	7012548	7012548	7012548	Screw—Vent Valve and Shield
19	7007129	7007129	7007129	Valve—Idle Vent
20	7012520	7012520	7012520	Shield—Idle Vent
21	7001595	7001595	7001595	Pin—Float Hinge
22	7017488	7017488	7017488	Float Assembly
22A	7017486	7017486	7017486	Torsion Spring
23	30-7	30-7	30-7	Needle and Seat Assembly
24	7019535	7019535	7019535	Gasket—Needle Seat
25	7006079	7006079	7006079	Strainer—Needle Seat

	7025127	7025126	7025128	CARBURETOR No.
Illus. No.	FLOAT BOWL PARTS			
25A	7001604	7001604	7001604	Strainer—Pump Inlet
25B	7001605	7001605	7001605	Retainer—Inlet Strainer
25C	7002120	7002120	7002120	Ball—Pump Inlet Check
26	7004597	7004597	7004597	Spring—Pump Return
27	7003838	7003838	7003838	Guide—Pump Discharge
28	7006059	7006059	7006059	Spring—Pump Discharge
29	7002117	7002117	7002117	Ball—Pump Discharge
30	7029747	7028894	7028894	Float Bowl Assembly
31	7029596	7029588	7029588	Venturi Cluster—Primary
32	7013662	7013662	7013662	Venturi Cluster—Secondary
33	7010421	7010421	7010421	Screw—Venturi Cluster
34	121841	121841	121841	Lockwasher—Cluster Screw
35	7011989	7011989	7011989	Power Valve Assembly
36	7012488	7012488	7012488	Gasket—Power Valve
37	7007803	7007803	7007803	Gasket—Venturi Cluster
38	7008662	7008660	7008660	Jet—Primary
38	7008666	7008666	7008666	Jet—Secondary
39	7020513	7020513	7020513	Auxiliary Throttle Valve Assembly
40	—	—	7015127	Screw—Idle Compensator
41	—	—	7013341	Gasket—Idle Compensator
42	—	—	7028925	Idle Compensator Kit
42A	7021528	7021528	7021528	Insert—Main Well—Primary
	CHOKE PARTS			
43	7016472	7016472	7016472	Gasket—Choke Housing
44	7021208	7021208	7021208	Choke Housing Assembly
45	7019516	7019516	7019516	Screw—Choke Housing
46	7006643	7006643	7006643	Baffle Plate
47	7002760	7002760	7002760	Gasket—Stat Cover
48	7013588	7013588	7013588	Stat Cover, Coil and Gasket Assembly
49	7000614	7000614	7000614	Retainer—Stat Cover—Plain
50	7006846	7006846	7006846	Retainer—Stat Cover—Toothed
51	7011270	7011270	7011270	Screw—Stat Cover
52	7000196	7000196	7000196	Trip Lever
53	7019709	7019709	7019709	Screw—Trip and Choke Piston Lever
54	7009852	7012748	7012748	Choke Piston Lever and Link Assembly
55	7027897	7027897	7027897	Choke Lever and Collar Assembly
56	7008744	7008744	7008744	Choke Valve
57	7007627	7007627	7007627	Screw—Choke Valve
58	7013175	7013175	7013175	Choke Shaft Assembly
59	7015887	7015887	7015887	Piston—Choke
60	7004748	7004748	7004748	Pin—Choke Piston
61	7007503	7007503	7007503	Intermediate Choke Shaft Assembly
62	7013533	7013533	7013533	Rod—Intermediate Choke Shaft
63	836159	836159	836159	Clip—Intermediate Choke Rod
64	7007893	7007893	7007893	Plug—Expansion—Small
65	7006475	7006475	7006475	Plug—Expansion—Small
66	7002814	7002814	7002814	Plug—Lead Ball
	THROTTLE BODY PARTS			
67	7024525	7024525	7024525	Gasket—Throttle Body
68	7004324	7004324	7004324	Screw—Throttle Body—(Large)
69	7015105	7015105	7015105	Screw—Throttle Body—(Small)
70	121744	121744	121744	Lockwasher—Small Screws
71	7028500	7028500	7028500	Cam—Fast Idle
72	7003561	7003561	7003561	Screw—Cam Attaching
73	7009776	7009776	7009776	Choke Rod
74	1875293	1875293	1875293	Clip—Choke Rod
75	1875293	1875293	1875293	Clip—Pump Rod—Upper
76	7021997	7021997	7021997	Pump Rod
77	1875293	1875293	1875293	Clip—Pump Rod—Lower
78	7013348	7013348	7013348	Screw—Fast Idle
79	7003176	7003176	7003176	Spring—Fast Idle Screw
80	7000241	7000241	7000241	Link—Secondary Lever
81	1875293	1875293	1875293	Clip—Secondary Lever Link
82	7028895	7028895	7028895	Throttle Body Assembly
83	7013470	7013470	7013470	Needle—Idle Adjusting
84	7011479	7011479	7011479	Spring—Idle Needle
85	7006475	7006475	7006475	Plug—Expansion
86	3743282	3743282	3743282	Gasket—Flange

FOR SPECIFICATIONS SEE BULLETIN 9 AC-1, FOR ADJUSTMENTS SEE BULLETIN 9 AC-2



PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER

	STANDARD POWERGLIDE	STANDARD SYNCHROMESH	OPTIONAL POWERGLIDE	OPTIONAL SYNCHROMESH	APPLICATION
	7025000	7025003	7025004	7025005	CARBURETOR No.
	21-324A	21-325A	21-326A	21-327A	REPLACEMENT PACKAGE No.
	7016553	7016553	7016553	7016553	OVERHAUL KIT
	VSR-309A	VSR-309A	VSR-309A	VSR-309A	OK KIT
	40-281	40-281	40-281	40-281	GASKET SET

Illus. No.	AIR HORN PARTS				
1	7026514	7026514	7026514	7026514	Gasket—Air Horn
2	7003823	7003823	7003823	7003823	Screw—Air Horn
3	7029748	7029749	7029756	7029758	Air Horn Assembly
4	7013525	7013525	7013525	7013525	Filter Nut—Fuel Inlet
5	7010010	7010010	7010010	7010010	Gasket—Filter Nut
6	7010007	7010007	7010007	7010007	Spring Fuel Inlet
7	7013404	7013404	7013404	7013404	Filter—Fuel Inlet
8	7013584	7013584	7013584	7013584	Gasket—Fuel Filter
9	7000745	7000745	7000745	7000745	Screw—Main Well Support
10	7029651	7029655	7029972	7029975	Main Well Support Assembly
11	7002658	7002659	7002641	7002642	Jet—Standard
12	7026961	7026961	7026961	7026961	Power Valve Assembly

	STANDARD POWERGLIDE 7025000	STANDARD SYNCHROMESH 7025003	OPTIONAL POWERGLIDE 7025004	OPTIONAL SYNCHROMESH 7025005	APPLICATION CARBURETOR No.
Illus. No.	AIR HORN PARTS (cont'd)				
13	7002896	7002896	7002896	7002896	Spring—Power Piston
14	7010002	7010002	7010002	7010002	Power Piston Assembly
15	7002081	7002081	7002081	7002081	Pin—Float Hinge
16	7002672	7002672	7002672	7002672	Float Assembly
17	7025735	7025735	7025735	7025735	Gasket—Needle Seat
18	30-1	30-1	30-1	30-1	Needle and Seat Assembly
19	7001637	7001637	7001637	7001637	Plug—Lead Ball—Idle Passage—Outer
20	7002055	7002055	7002055	7002055	Plug—Idle Passage—Inner
21	7002814	7002814	7002814	7002814	Plug—Lead Ball
22	7025599	7025599	7025599	7025599	Idle Vent Valve Kit

CHOKE PARTS

23	7025091	7025091	7025091	7025091	Vacuum Break Control Assembly
24	7022554	7022554	7022554	7022554	Rod—Vacuum Control
25	7005109	7005109	7005109	7005109	Clip—Control Rod
26	7026339	7026339	7026339	7026339	Hose—Vacuum
27	7012781	7012781	7012781	7012781	Screw—Vacuum Control Attaching
28	7019709	7019709	7019709	7019709	Screw—Stat Rod Lever
29	7022550	7022550	7022550	7022550	Lever—Stat Rod
30	7009262	7009262	7009262	7009262	Choke Lever
31	7011651	7011651	7011651	7011651	Choke Valve
32	7007627	7007627	7007627	7007627	Screw—Choke Valve
33	7022548	7022548	7022548	7022548	Choke Shaft Assembly

FLOAT BOWL PARTS

34	7022528	7022528	7022528	7022528	Pump Plunger Assembly
35	7005954	7005954	7005954	7005954	Spring—Pump Return
36	7003838	7003838	7003838	7003838	Guide—Pump Discharge
37	7002118	7002118	7002118	7002118	Spring—Pump Discharge
38	7002117	7002117	7002117	7002117	Ball—Pump Discharge
39	7029787	7029787	7029787	7029787	Link—Pump
40	836159	836159	836159	836159	Pin Spring—Pump Link
41	7021778	7021778	7015287	7015287	Float Bowl Assembly

THROTTLE BODY PARTS

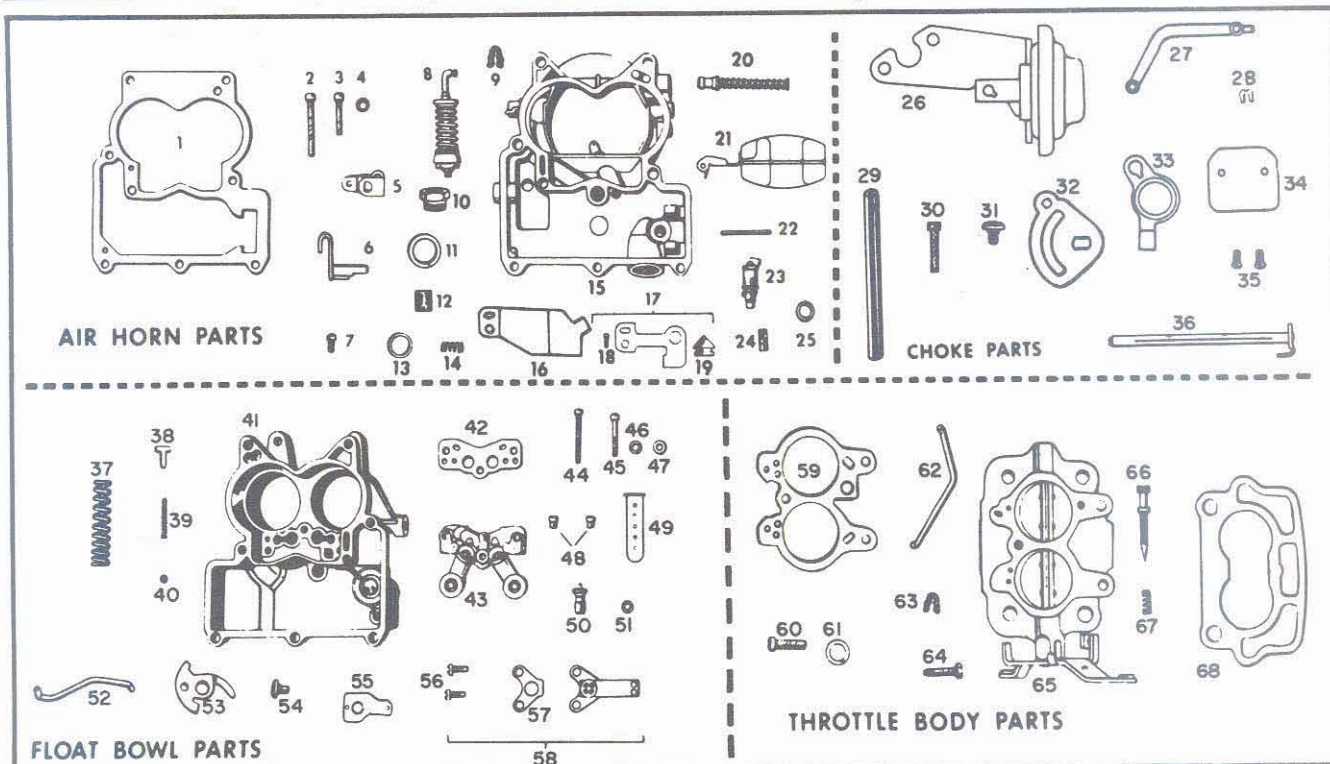
42	7025560	7025560	7025560	7025560	Gasket—Throttle Body
43	7015365	7015365	7015365	7015365	Screw—Throttle Body
44	7026594	7025345	7026594	7025345	Cam—Fast Idle
45	7003561	7003561	7003561	7003561	Screw—Cam Attaching
46	7013347	7013347	7013347	7013347	Screw—Idle Stop
47	7002357	7002357	7002357	7002357	Needle—Idle Adjusting
48	7001666	7001666	7001666	7001666	Spring—Idle Needle
49	7025347	7025347	7025347	7025347	Choke Rod
50	7029752	7029751	7029752	7029751	Throttle Body Assembly
51	3828267	3828267	3828267	3828267	Gasket—Flange

IDLE SPEED-UP CONTROL PARTS
(Air Conditioned Cars)

7020986	Idle Speed-up Control Assembly
7022237	Diaphragm and Bracket Assembly
7022545	Solenoid Kit
7003234	Contact Screw

283 CUBIC INCH ENGINE — PASSENGER

FOR SPECIFICATIONS SEE BULLETIN 9 AC-1, FOR ADJUSTMENTS SEE BULLETIN 9 AC-3



PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER

SYNCHROMESH STANDARD	SYNCHROMESH AIR COND.	AUTO. TRANS. STANDARD	AUTO. TRANS. AIR COND.	APPLICATION
7024101	7025103	7024110	7024112	CARBURETOR No.
22-335A	22-335A	22-337	22-337	REPLACEMENT PACKAGE No.
7016441	7016441	7026433	7026433	OVERHAUL KIT
VTR-304	VTR-304	VTR-304	VTR-304	OK KIT
40-240	40-240	40-240	40-240	GASKET SET

Illus. No.	AIR HORN PARTS				
1	7008600	7008600	7008600	7008600	Gasket—Air Horn
2	7010432	7010432	7010432	7010432	Screw—Air Horn (Long)
3	7006119	7006119	7006119	7006119	Screw—Air Horn (Short)
4	120217	120217	120217	120217	Lockwasher—Air Horn Screws
5	7000266	7000266	7000266	7000266	Lever—Pump Inside
6	7006975	7006975	7006975	7006975	Pump Shaft and Lever Assembly
7	7011270	7011270	7011270	7011270	Screw—Pump Lever
8	7019162	7019162	7019164	7019164	Pump Assembly
9	1875293	1875293	1875293	1875293	Clip—Pump Plunger
10	7013525	7013525	7013525	7013525	Nut—Fuel Filter
11	7010010	7010010	7010010	7010010	Gasket—Filter Nut
12	7013404	7013404	7013404	7013404	Filter—Fuel Inlet
13	7013584	7013584	7013584	7013584	Gasket—Fuel Filter
14	7010007	7010007	7010007	7010007	Pring—Fuel Filter
15	7027742	7027742	7027742	7027742	Air Horn Assembly
16	7012835	7012835	7012835	7012835	Shield—Idle Vent Valve
17	7012252	7012252	7012252	7012252	Idle Vent Valve Kit
18	7012548	7012548	7012548	7012548	Screw—Vent Valve and Shield
19	7007129	7007129	7007129	7007129	Idle Vent Valve
20	7006323	7006323	7009718	7009718	Power Piston Assembly
21	7012974	7012974	7012974	7012974	Float Assembly

	SYNCHROMESH STANDARD	SYNCHROMESH AIR COND.	AUTO. TRANS. STANDARD	AUTO. TRANS. AIR COND.	APPLICATION
	7024101	7025103	7024110	7024112	CARBURETOR No.
Illus. No.	AIR HORN PARTS (Continued)				
22	7002081	7002081	7002081	7002081	Pin—Float Hinge
23	30-9	30-9	30-9	30-9	Needle and Seat Assembly
24	7006079	7006079	7006079	7006079	Strainer—Needle Seat
25	7019535	7019535	7019535	7019535	Gasket—Needle Seat

CHOKE PARTS

26	7024094	7024094	7024094	7024094	Vacuum Break Control Assembly
27	7026685	7026685	7026685	7026685	Rod—Vacuum Control
28	7005109	7005109	7005109	7005109	Clip—Control Rod
29	7026339	7026339	7026339	7026339	Hose—Vacuum
30	7011270	7011270	7011270	7011270	Screw—Vacuum Control Attaching
31	7019709	7019709	7019709	7019709	Screw—Stat Rod Lever
32	7026469	7026469	7026469	7026469	Lever—Stat Rod
33	7026556	7026556	7026556	7026556	Choke Lever
34	7025955	7025955	7025955	7025955	Choke Valve
35	7007627	7007627	7007627	7007627	Screw—Choke Valve
36	7027891	7027891	7027891	7027891	Choke Shaft Assembly

FLOAT BOWL PARTS

37	7004597	7004597	7004597	7004597	Spring—Pump Return
38	7000286	7000286	7000286	7000286	Guide—Pump Discharge
39	7002118	7002118	7002118	7002118	Spring—Pump Discharge
40	7002117	7002117	7002117	7002117	Ball—Pump Discharge
41	7025371	7025371	7027843	7027844	Float Bowl Assembly
42	7000292	7000292	7000292	7000292	Gasket—Venturi Cluster
43	7026896	7026896	7029598	7029598	Venturi Cluster Assembly
44	7000293	7000293	7000293	7000293	Screw—Venturi Cluster—Outer
45	7000294	7000294	7000294	7000294	Screw—Cluster—Center
46	121841	121841	121841	121841	Lockwasher—Outer Screws
47	7000295	7000295	7000295	7000295	Gasket—Center Screw
48	7002656	7002656	7002655	7002655	Jet—Standard
49	7021528	7021528	7021528	7021528	Insert—Main Well
50	7006331	7006331	7006331	7006331	Power Valve Assembly
51	7001613	7001613	7001613	7001613	Gasket—Power Valve
52	7026559	7026559	7026559	7026559	Choke Rod
53	7028608	7028608	7028608	7028608	Cam—Fast Idle
54	7003561	7003561	7003561	7003561	Screw—Cam Attaching
55	—	7013937	—	7013937	Cover Assembly—Idle Compensator
56	—	7015127	—	7015127	Screw—Idle Compensator
57	—	7013341	—	7013341	Gasket—Idle Compensator
58	—	7028925	—	7028925	Idle Compensator Kit

THROTTLE BODY PARTS

59	7013881	7013881	7013881	7013881	Gasket—Throttle Body
60	7015105	7015105	7015105	7015105	Screw—Throttle Body
61	121744	121744	121744	121744	Lockwasher—Throttle Body Screws
62	7005816	7005816	7005816	7005816	Pump Rod
63	1875293	1875293	1875293	1875293	Clip—Pump Rod
64	7013347	7013347	7013347	7013347	Idle Stop Screw
65	7027744	7027744	7027743	7027745	Throttle Body Assembly
66	7013470	7013470	7013470	7013470	Idle Adjusting Needle
67	7011479	7011479	7011479	7011479	Spring—Idle Needle
68	3704952	3704952	3704952	3704952	Gasket—Flange